

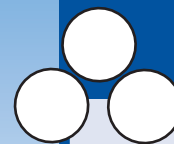


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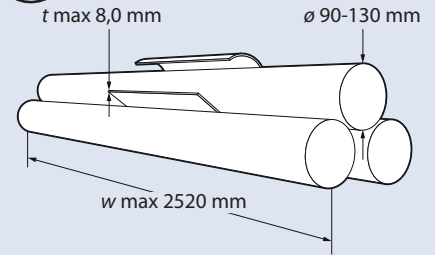
BENDING ROLL MACHINE 8264

8264 is like the 8263 in the design and is motor-powered and delivered complete with motor 400V 3-phase as well as foot-operated forward and reverse switch with a protective casing – protection form IP54. One side bracket can be bent outwards for the removal of finished piping.

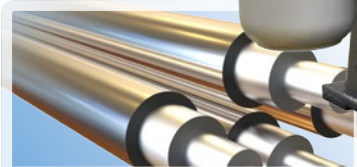
- ▶ Basic and robust
- ▶ Cone bending optional
- ▶ Crowned rolls
- ▶ Heavy duty production



DRIVEN



Cone bending equipment



Hardened and ground rolls

Art.no.	8264	-1035	-1050	-1060	-1070	-1080	-1230	-1240	-1250	-1260	-1270	-1525	-1535	-1540	-1550
Capacity		10/35	10/50	10/60	10/70	10/80	12/30	12/40	12/50	12/60	12/70	15/25	15/35	15/40	15/50
Working length (w)	mm	1020	1020	1020	1020	1020	1270	1270	1270	1270	1270	1525	1525	1525	1525
Max sheet thickness (400 N/mm ²) (t)	mm	3,5	5,0	6,0	7,0	8,0	3,0	4,0	5,0	6,0	7,0	2,5	3,5	4,0	5,0
Diameter of rolls (ø)	mm	90	100	110	120	130	90	100	110	120	130	90	100	110	120
Motor rating	kW	0,75	1,1	1,1	1,5	1,5	0,75	1,1	1,1	1,5	1,5	0,75	1,1	1,1	1,5
Net weight	kg	310	430	480	670	725	345	470	530	730	795	380	510	580	790
OPTIONS:															
Hardened and ground rolls	826377	-1035	-1050	-1060	-1070	-1080	-1230	-1240	-1250	-1260	-1270	-1525	-1535	-1540	-1550
Cone bending equipment	8263	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605

Art.no.	8264	-1560	-1715	-1725	-1730	-1740	-1750	-2010	-2015	-2020	-2030	-2040	-2510	-2515	-2520
Capacity		15/60	17/15	17/25	17/30	17/40	17/50	20/10	20/15	20/20	20/30	20/40	25/10	25/15	25/20
Working length (w)	mm	1525	1770	1770	1770	1770	1770	2020	2020	2020	2020	2020	2520	2520	2520
Max sheet thickness (400 N/mm ²) (t)	mm	6,0	1,5	2,5	3,0	4,0	5,0	1,0	1,5	2,0	3,0	4,0	1,0	1,5	2,0
Diameter of rolls (ø)	mm	130	90	100	110	120	130	90	100	110	120	130	110	120	130
Motor rating	kW	1,5	0,75	1,1	1,1	1,5	1,5	0,75	1,1	1,1	1,5	1,5	1,1	1,5	1,5
Net weight	kg	865	415	550	630	850	835	450	590	680	910	1005	780	1030	1145
OPTIONS:															
Hardened and ground rolls	826377	-1560	-1715	-1725	-1730	-1740	-1750	-2010	-2015	-2020	-2030	-2040	-2510	-2515	-2520
Cone bending equipment	8263	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605	-2605

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